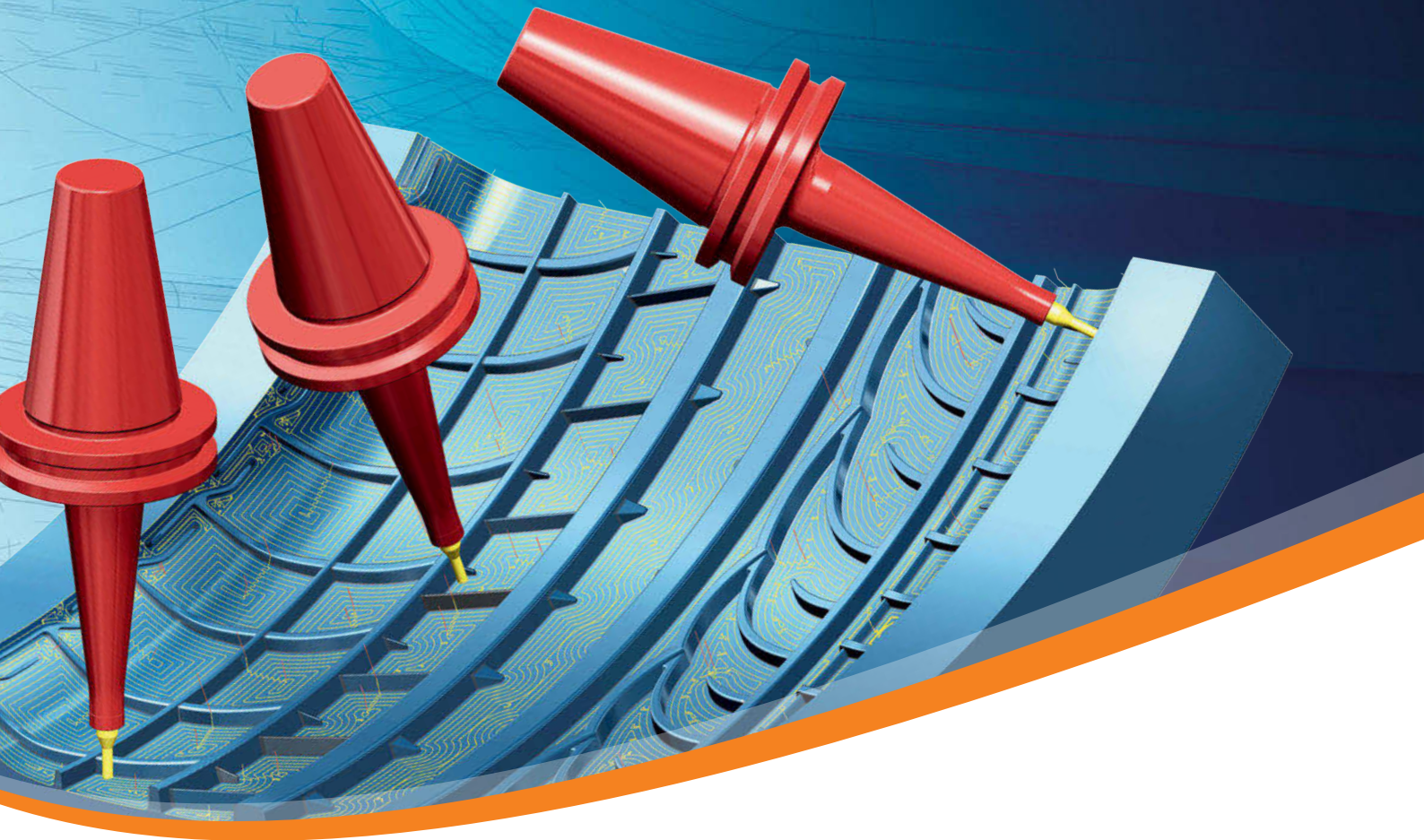


hyperMILL®



**Taking tire machining
to the next level**

TIRE MODULE

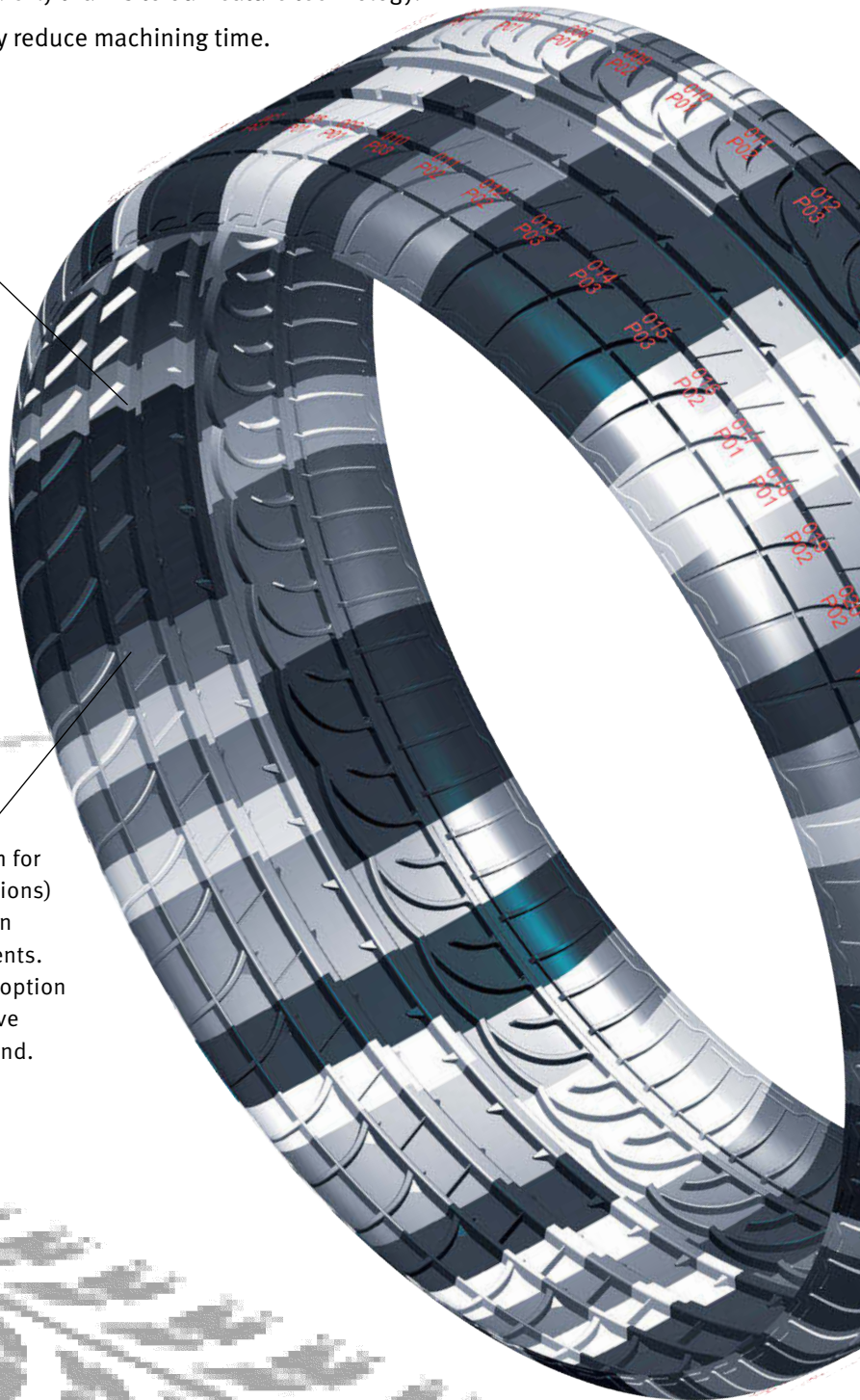
 **OPEN MIND**
THE CAM FORCE

The Advanced Solution for Tire Machining

Whether using direct engraved moulds or model patterns – the *hyperMILL*® tire module mills tire moulds more economically than ever before. Automation, milling strategies and special functions guarantee a simplified and efficient programming process, including details such as sipe grooves and stone ejectors. Recurring machining sequences can be programmed far more quickly thanks to our feature technology. In addition optimised milling paths considerably reduce machining time.

■ **Multi-Track Support:** This means complete freedom: The tracks can be arbitrary in number or orientation. Furthermore, the track and segment directions are independent of each other. Both 180 degree rotated copies and mirrored copies are possible.

■ **Flexible:** You can program for each pitch (identical sections) or segment, depending on the profile and requirements. Users therefore have the option to select the most effective method for the task at hand.





“With *hyperMILL*®, we have a tool that can optimally machine tire molds. In addition, we were able to reduce programming and machining time while improving quality.”

Mike Christie,
VP Northeast Tire Mold Inc. Akron/Ohio

■ **Automated:** Combined usage of the tire clock and browser supports CAD preparation and programming almost automatically. Furthermore, *hyperMILL*® automatically calculates collision-free tool positions and orientations. Feature technology and macro database accelerate programming.

■ **CAD Preparation:** The tire module takes care of the entire assembly process based on pitch geometry. This includes labeling all entities and trimming all surfaces at the segment border. In addition, all entities are sorted into a layer structure, which is automatically saved to project folders.

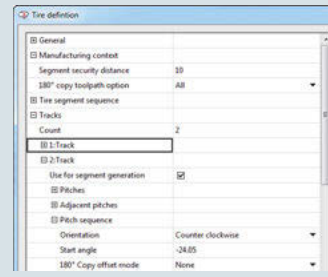


The Tire Clock

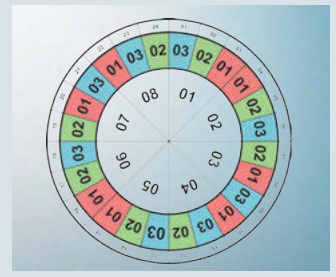
The recurring pattern of identical tire pitches is defined within the tire clock. The CAM system uses this information to ensure efficient programming.

The user assigns the numbers of individual pitches to the machining programs for this purpose. Each pitch is programmed only once. The tool path is transformed to the corresponding position in the pitch sequence based on the pitch number.

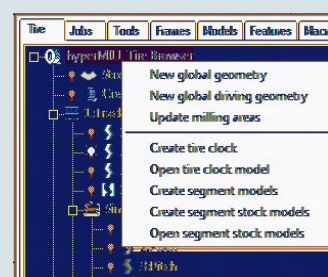
Trimming to segment borders, sorting and linking with collision check, guarantee a safe and optimised result.



User interface for tire clock definition: Essential basis for all tire projects.



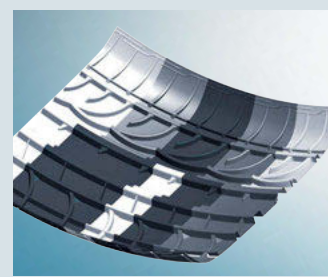
Tire clock: This clock uses the same notation as the tire industry to assign pitches and segments.



The Tire Browser simplifies the administration of all required geometries.



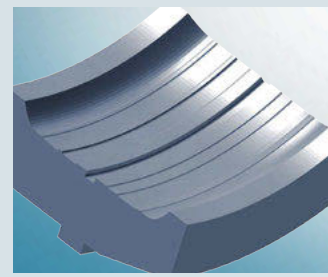
Creating a tire clock model includes adding a label with a pitch and sequence number.



The CAD model for each segment is automatically generated.



The tire module creates the required geometries for pitch and pitch-combination programming.



Each segment has its own stock geometry generation. The stock models are always stored in the correct project folders.



Segment toolpaths are generated using the tire clock.

Right CAM Strategies result in perfect Tire Molds

The possibilities for associative segment programming enable a quick change from one segment to another. Our users appreciate our pitch programming as it allows them to focus on programming each pitch type once. The unique combination of segment programming and pitch programming considerably reduces programming and machining time.

Intelligent feature technology now makes programming unbelievably convenient. *hyperMILL*[®] offers fully developed feature technology for machining work ranging from 2D up to 5-axis.

Characteristic geometries can be defined as special features and it is possible to access standard machining sequences from a macro database.

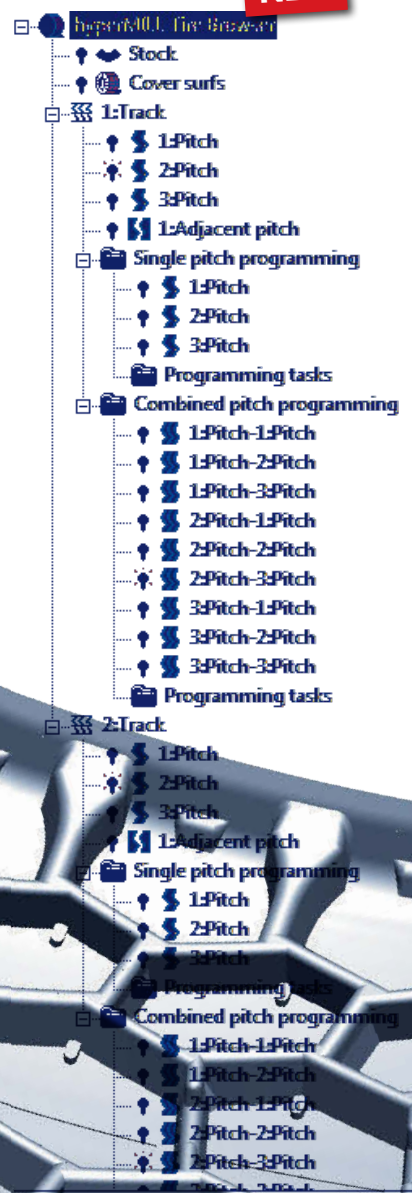
Convenient

Flexible

Automated

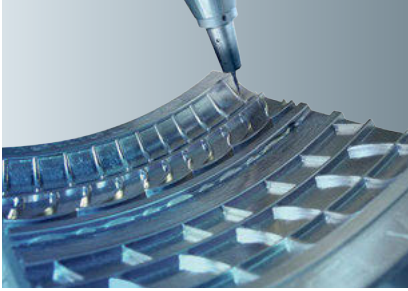
Efficient

NEW

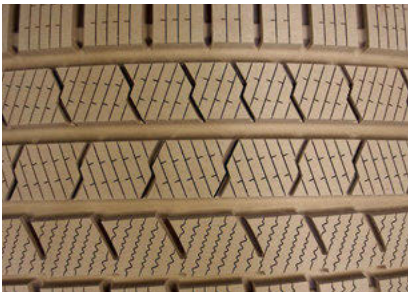




Truck steel mold



Passenger aluminum mold



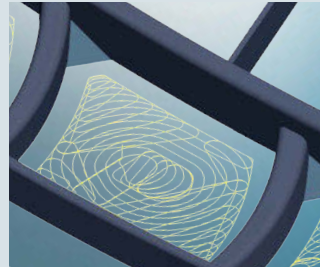
Passenger model pattern

- Tire Browser:** The *hyperMILL*® integrated browser delivers an overview and is an important tool for managing the preparation and programming of tire elements, such as pitch geometry or global geometry. The browser is very convenient for automatically showing associated geometry or quickly creating and managing programming tasks.

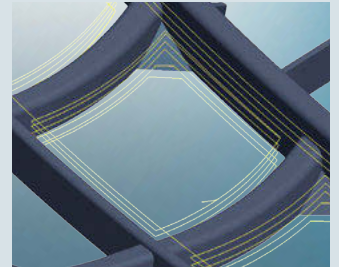


5axis Shape Offset Cycles:

The adaptive strategy for tire mold machining. Use this function to machine curved surfaces with a consistent offset in a quick and simple manner.



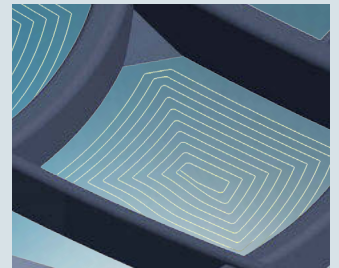
5axis Shape Roughing with *hyperMAXX*®: 5axis trochoidal-style machining



5axis Shape Finishing in side wall mode

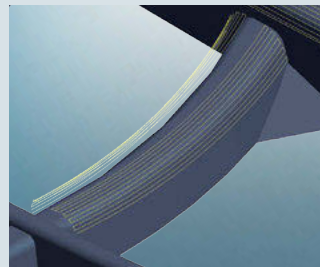


5axis Shape Finishing in rest machining mode

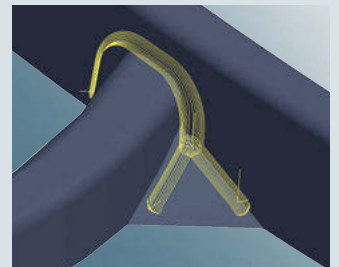


5axis Shape Finishing in bottom mode

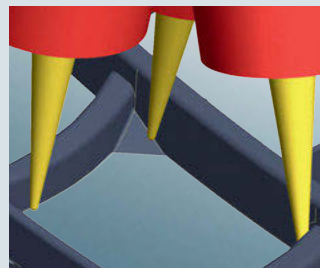
General *hyperMILL*® strategies



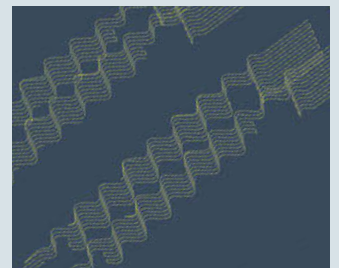
3D ISO Finishing of fillets



5axis Rest machining with auto index



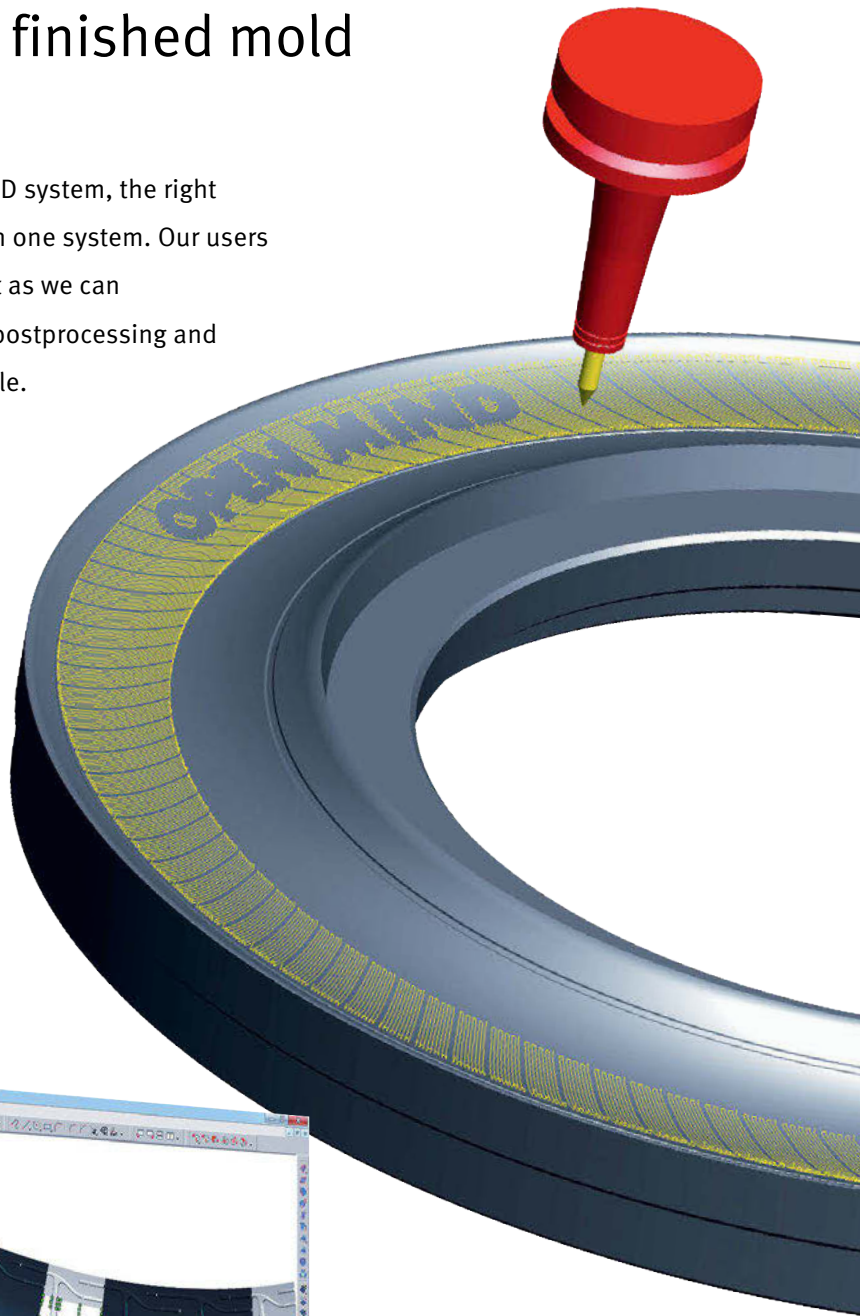
5axis Swarf machining with conical ball mill



Sipe slot machining

We consider all aspects, from the CAD file right through to the finished mold

Efficient tire manufacturing requires a powerful CAD system, the right CAM strategies and a high degree of automation in one system. Our users never have to leave the programming environment as we can offer CAD preparation, programming, simulation, postprocessing and tool management within the *hyperMILL*® tire module.

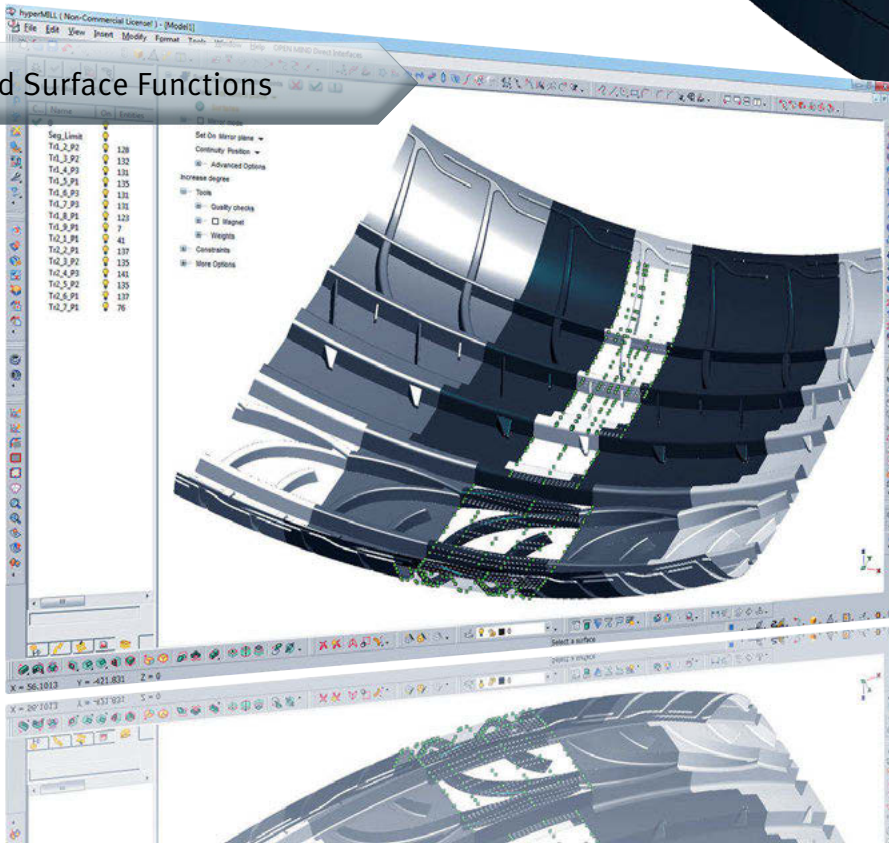


Hybrid modeler/Solid Surfaces

Modern and intuitive User Interface

Parametric and associative

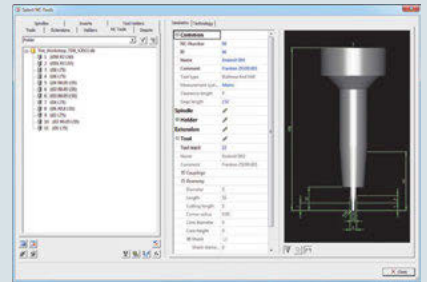
High End Surface Functions



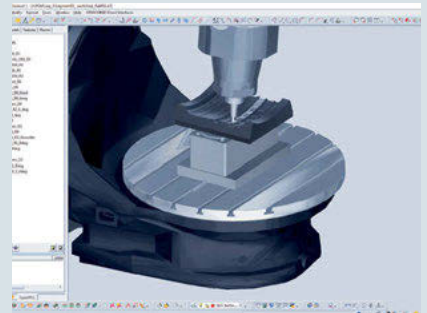
hyperMILL® tool data base

- NC tool, tool, holder, extension
- Cutting data for material usage

hyperMILL® is equipped with a tool database. We custom assemble tools including holders and technology data.



A comprehensive machine and material removal simulation enables reliable workspace monitoring and an advanced collision check.



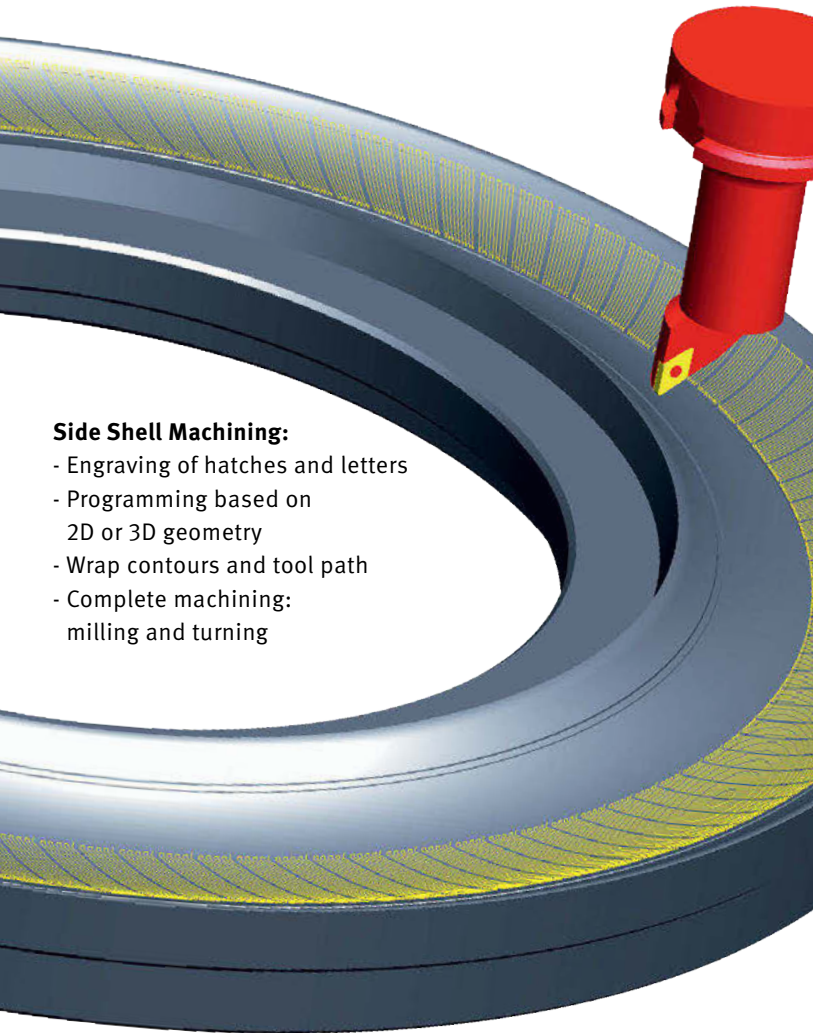
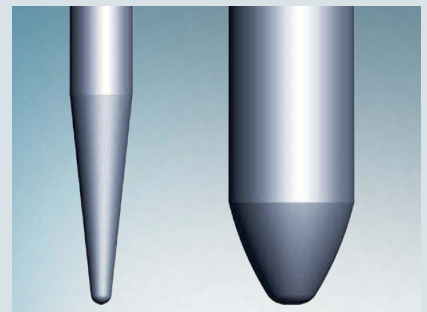
Side Shell Machining:

- Engraving of hatches and letters
- Programming based on 2D or 3D geometry
- Wrap contours and tool path
- Complete machining: milling and turning

hyperMILL® post-processors create NC programs that are always optimally adapted to the machine, controller and components.

```
24 TOOL CALL 3 Z S15915
25 CYCL DEF 10.0 ROTATION
26 CYCL DEF 10.1 ROT 0.0
27 FN 0.02=9549; XY FEED RATE
28 FN 0.07=9549; Z FEED RATE
29 FN 0.07=100000; FEED RATE RTCP G0
30 FN 0.08=50000; FEED RATE RTCP G1
31 M47
32 CALL LBL 2
33 L M126; SHORTER PATH TRAVERSE ON
34 L A-70.1648 B84.4783 R0 F MAX M3
35 L M7
36 ; SX START POSITION
37 CYCL DEF 7.0 DATUM SHIFT
38 CYCL DEF 7.1 IX-117.8366
39 CYCL DEF 7.2 IY16
40 CYCL DEF 7.3 IZ-63.2482
41 PLANE AXIAL A-70.1648 B84.4783 MOVE SET UP0 F MAX
42 L X+0 Y+0 R0 F MAX
43 L Z+0 R0 F MAX
44 CALL LBL 1
45 CALL LBL 2
46 L M128 F100000 ; TCPM ON
```

hyperMILL® supports many tool styles including conical tools and barrel cutters, for more efficient machining. The entire tool is checked for collisions against the model, ensuring high process reliability.



- Headquarters** OPEN MIND Technologies AG
Argelsrieder Feld 5 • 82234 Wessling • Germany
Phone: +49 8153 933-500
E-mail: Info.Europe@openmind-tech.com
Support.Europe@openmind-tech.com
- UK** OPEN MIND Technologies UK Ltd.
Units 1 and 2 • Bicester Business Park
Telford Road • Bicester • Oxfordshire OX26 4LN • UK
Phone: +44 1869 290003
E-mail: Info.UK@openmind-tech.com
- USA** OPEN MIND Technologies USA, Inc.
1492 Highland Avenue, Unit 3 • Needham MA 02492 • USA
Phone: +1 888 516-1232
E-mail: Info.Americas@openmind-tech.com
- Brazil** OPEN MIND Tecnologia Brasil LTDA
Av. Andromeda, 885 SL2021
06473-000 • Alphaville Empresarial
Barueri • Sao Paulo • Brasil
Phone: +55 11 2424 8580
E-mail: Info.Brazil@openmind-tech.com
- Asia Pacific** OPEN MIND Technologies Asia Pacific Pte. Ltd.
33 Ubi Avenue 3 #06-32 • Vertex (Tower B)
Singapore 408868 • Singapore
Phone: +65 6742 95-56
E-mail: Info.Asia@openmind-tech.com
- China** OPEN MIND Technologies China Co. Ltd.
Suite 1608 • Zhong Rong International Plaza
No. 1088 South Pudong Road
Shanghai 200120 • China
Phone: +86 21 588765-72
E-mail: Info.China@openmind-tech.com
- India** OPEN MIND CAD/CAM Technologies India Pvt. Ltd.
#369/4, 1st Floor • 2nd Cross • 1st 'B' Main Road
7th Block, Jayanagar (W) Bangalore – 560070
Karnataka • India
Phone: +91 80 2676 6999
E-mail: Info.India@openmind-tech.com
- Japan** OPEN MIND Technologies Japan K.K.
Misumi Bldg. 3F • 1-17-18, Kichijojihigashicho
Musashino-shi • Tokyo 180-0002 • Japan
Phone: +81 422 23-5305
E-mail: info.jp@openmind-tech.co.jp
- Taiwan** OPEN MIND Technologies Taiwan Inc.
Rm. F, 4F., No.1, Yuandong Rd., Banqiao Dist.
New Taipei City 22063 • Taiwan
Phone: +886 2 2957-6898
E-mail: Info.Taiwan@openmind-tech.com

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